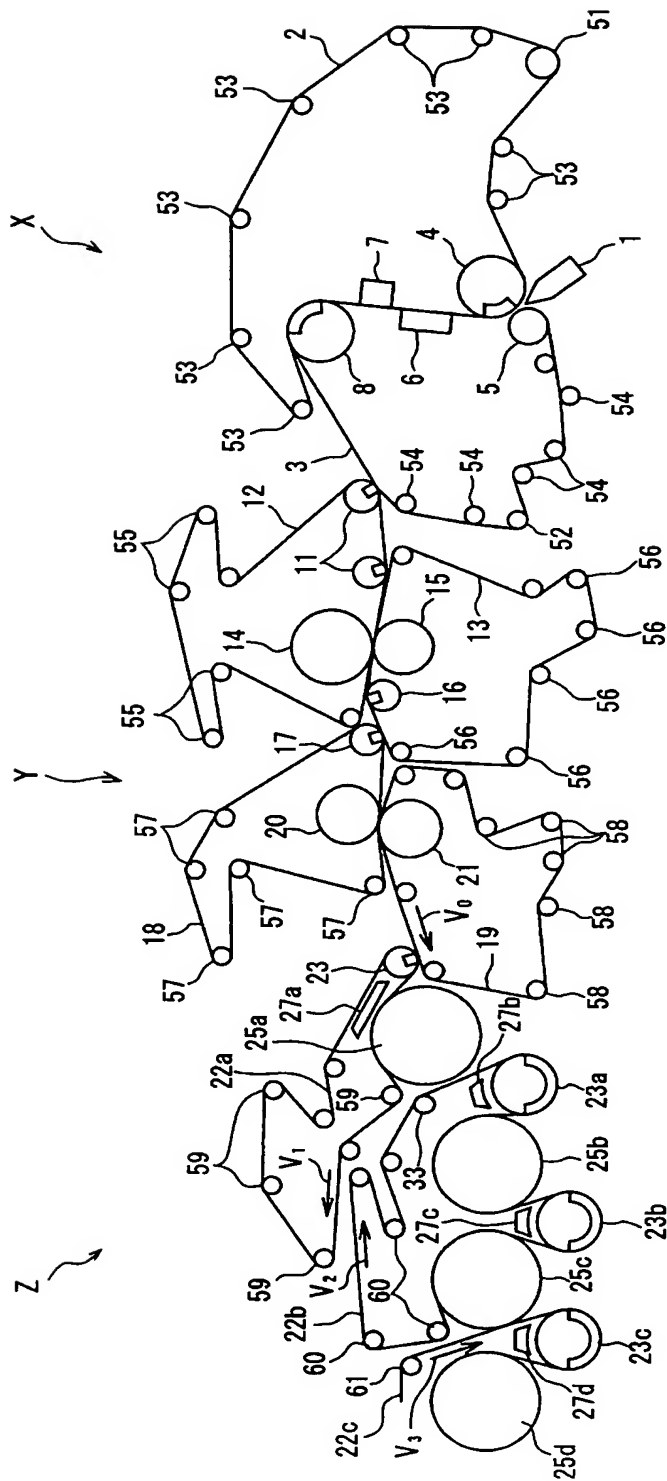
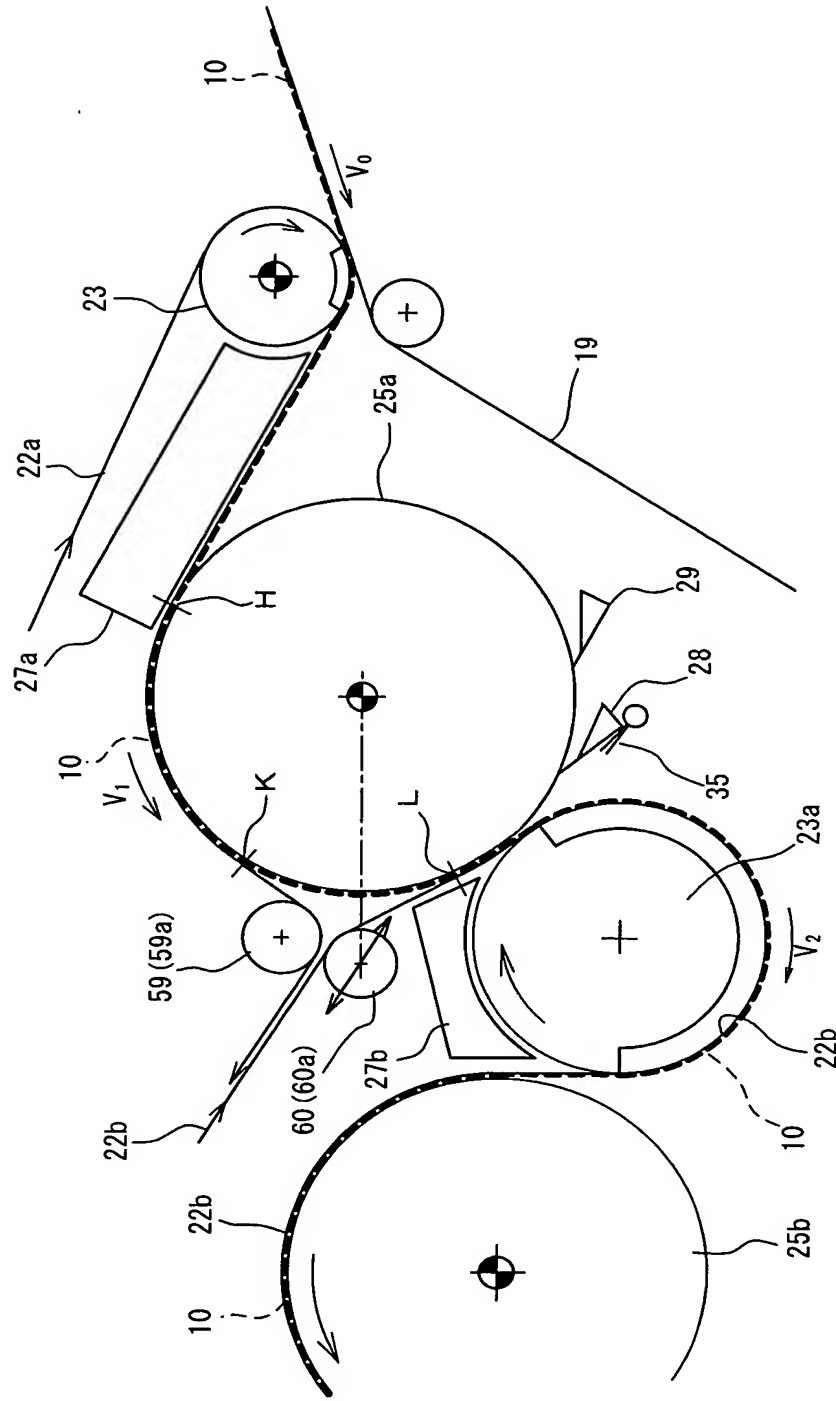


FIG. 1



- | | |
|---|---|
| 12, 13, 18, 19: FELT (BELTS) | V_0 : SPEED OF BELT BEING TRANSFERRED ALONG LAST PRESS |
| 14, 15, 20, 21: PRESS ROLLS (PRESS UNITS) | V_1 : SPEED OF BELT BEING TRANSFERRED ALONG FIRST DRYER CYLINDER |
| 22a~22c: CANVAS (BELTS) | V_2 : SPEED OF BELT BEING TRANSFERRED ALONG SECOND DRYER CYLINDER |
| 25a~25d: DRYER CYLINDERS (DRYER UNITS) | X: WIRE PART (WEB FORMING PROCESS) |
| | Y: PRESS PART (DEWATERING PROCESS) |
| | Z: DRYER PART (DRYING PROCESS) |

FIG. 2



10:WET WEB

19:FELT (BELTS)

22a, 22b: CANVAS (BELTS)

25a, 25b: DRYER CYLINDERS (DRYER UNITS)

V_0 :SPEED OF BELT BEING TRANSFERRED ALONG LAST PRESS

V_1 : SPEED OF BELT BEING TRANSFERRED ALONG FIRST DRYER CYLINDER

V_2 : SPEED OF BELT BEING TRANSFERRED ALONG SECOND DRYER

FIG. 3

